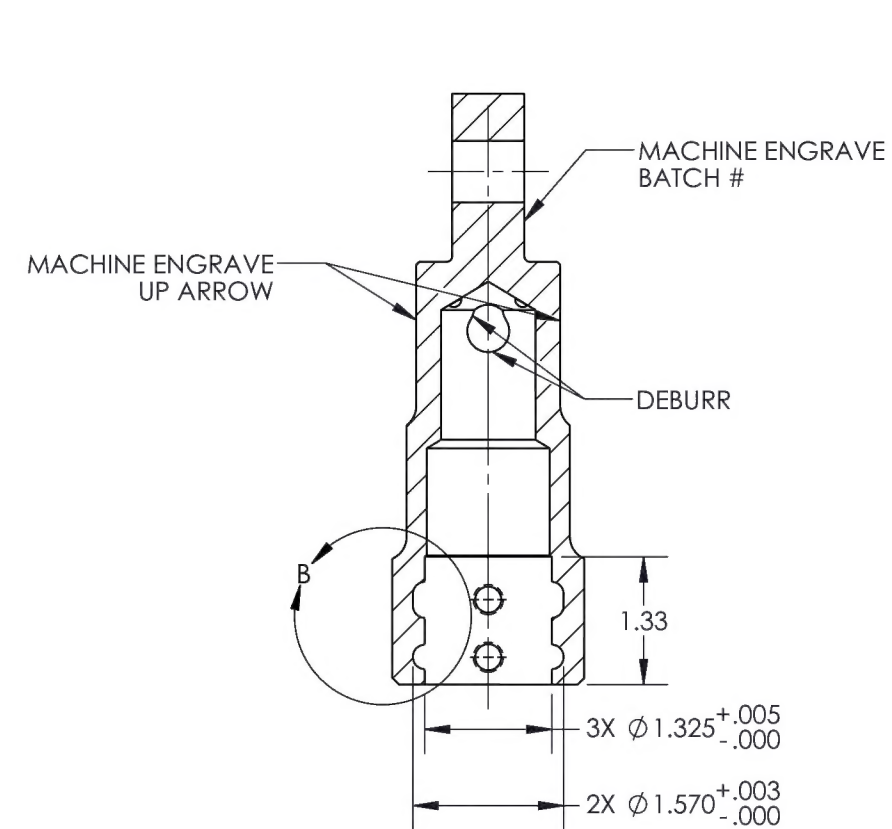
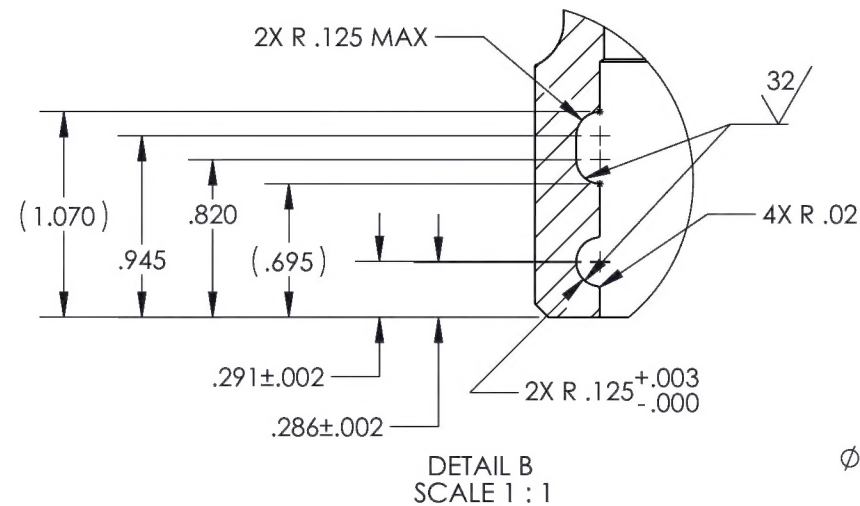


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

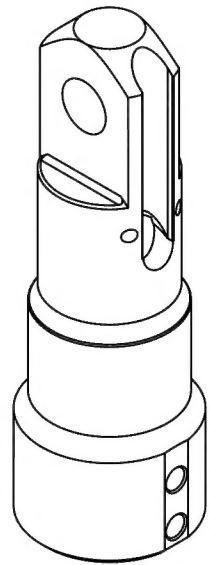
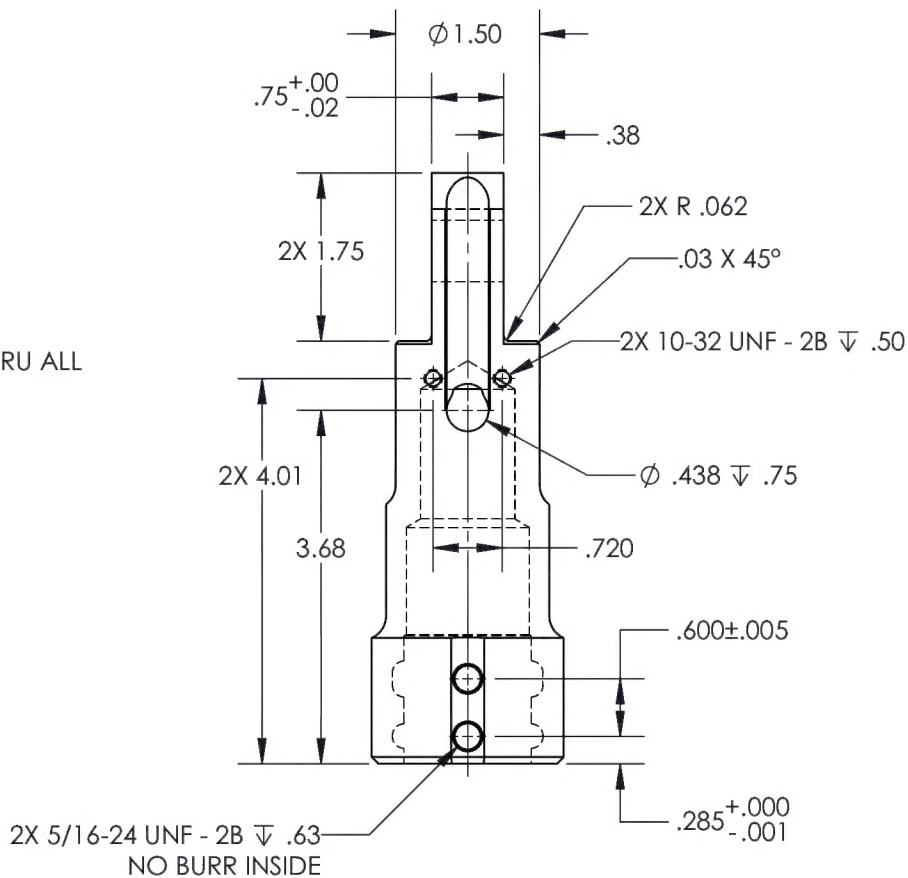
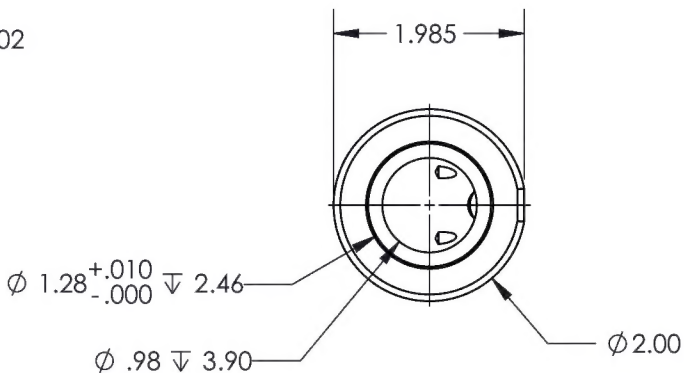
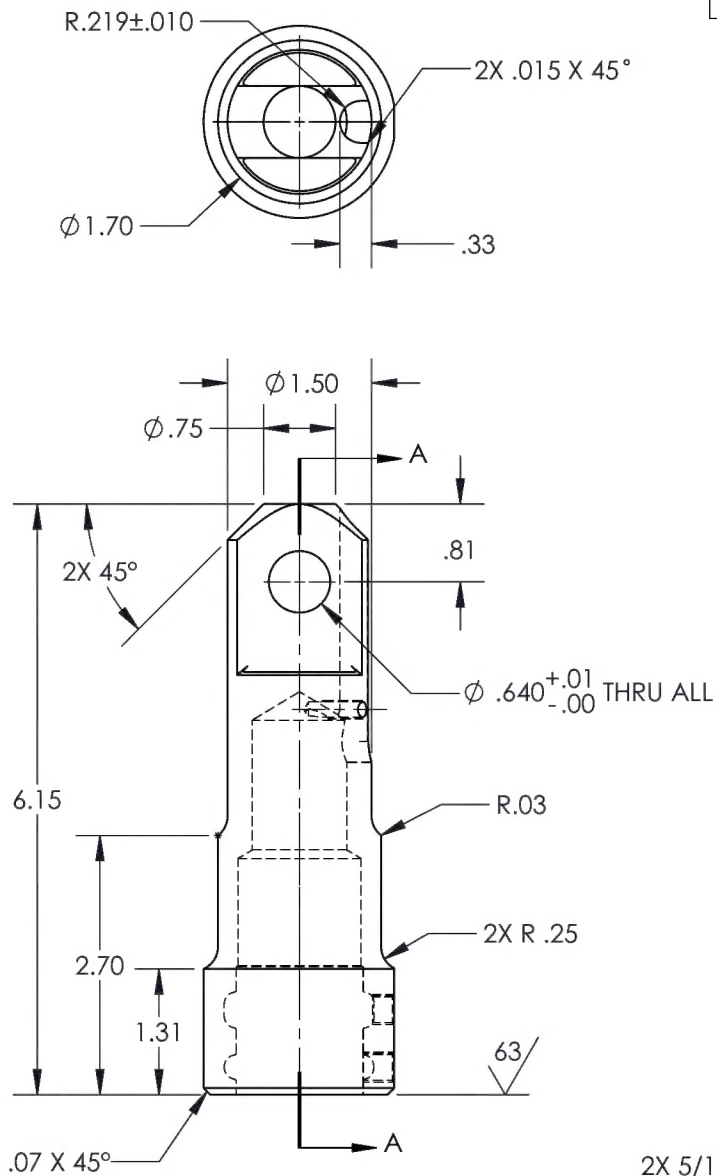
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/7/2017	DPD	JAG
2	17-0154	CH'D DIM WAS Ø1.00 +.010/- .000 ↯ 3.90 IS Ø.98 ↯ 3.90.	6/20/2017	RJC	JAG




SECTION A-A



DETAIL B
SCALE 1 : 1



NOTE:
USED ON SWA3-4.

			
TITLE UPPER END SWA3 SWIVEL			
DWG NO. SWA3-110			REV 2
MAT'L S.S. 17-4, H1150/H1075		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		.X ± .1 SURFACES = 125/✓	
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: SM 03/23/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 03/28/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 04/05/2017		USED ON MODEL	
APPROVED: JAG 04/07/2017			
SCALE 1:2	DATE 3/23/2017	SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA3-110	1	UPPER END	S.S. 17-4, H1150/H1075	